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INDO-SPHERE EN42J

EN42J is spring steel that provides excellent combination of toughness and elongation properties, a high elongation rate, and strong tensile strength. Its chemical composition corresponds to EN42J for use in additive manufacturing processes. Vacuum Induction Melting - Inert Gas Atomization process is used at INDO-MIM for manufacturing of powder. Our unique ASB technique improves powder sphericity, which enhances flowability in achieving consistent density and uniform build rates.

Particle Size Distribution

Light scattering (ASTM B822 / ISO 13320-1)				
Application	**Size Range**	**D10%**	**D50%**	**D90%**
MIM	<22µm	5.0 max	12.0 max	22.0 max
BJ	<25µm	5.5 max	13.5 max	25.0 max
LPBF	15 – 53µm	24.0 max	36.0 max	54.0 max

Chemical Composition (weight %)

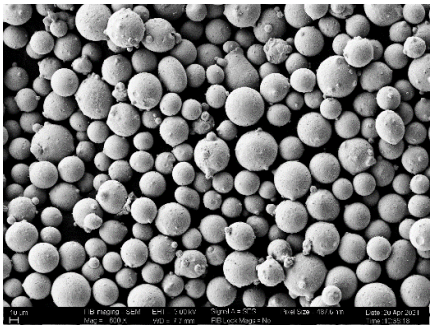
Element	Range (%)
Carbon	0.75 – 0.85
Silicon	0.10 to 0.35
Manganese	0.60 to 0.90
Phosphorous	0.050 max
Sulphur	0.050 max
Oxygen*	0.06 max
Nitrogen*	0.12 max
Iron	Balance

Physical Properties

Property	g/cc	Test Method
Tap Density	4.40 min	ASTM B527
True Density	7.50 min	ASTM B923

*Applicable only for LPBF

Morphology



Customization on chemical composition & particle size can be made.

Packing with 10 / 50 / 100 kg MS container & custom packing is possible.

MIM: Metal Injection Molding | BJ: Binder Jetting | LPBF: Laser Powder Bed Fusion

**Specification is only for illustrative purposes, and it varies with specific application requirements*