

INDO-SPHERE SS-440C

SS-440C is high carbon Martensitic stainless steel that provides enhanced corrosion resistance in mild domestic and industrial environments, including fresh water, organic materials, mild acids, various petroleum products. Its chemical composition corresponds to UNS S44004 for use in additive manufacturing processes. Vacuum Induction Melting - Inert Gas Atomization process is used at INDO-MIM for manufacturing of powder. Our unique ASB technique improves powder sphericity, which enhances flowability in achieving consistent density and uniform build rates.

Particle Size Distribution

Light scattering (ASTM B822 / ISO 13320-1)				
Application	Size Range	D10%	D50%	D90%
MIM	<22µm	5.0 max	12.0 max	22.0 max
BJ	<25µm	5.5 max	13.5 max	25.0 max
LPBF	15 – 53µm	24.0 max	36.0 max	54.0 max

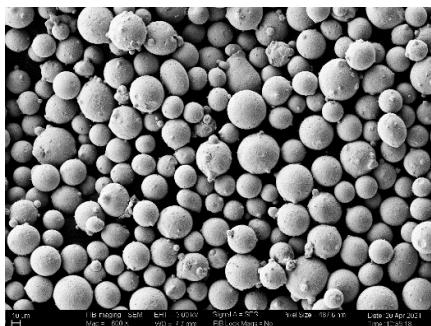
Chemical Composition (weight %)

Element	Range (%)
Carbon	0.95 – 1.20
Silicon	1.00 max
Manganese	1.00 max
Phosphorous	0.040 max
Sulphur	0.030 max
Chromium	16.0 – 18.0
Molybdenum	0.75 Max
Oxygen*	0.06 max
Nitrogen*	0.12 max
Iron	Balance

Physical Properties

Property	g/cc	Test Method
Tap Density	4.40 min	ASTM B527
True Density	7.50 min	ASTM B923

Morphology



*Applicable only for LPBF

Customization on chemical composition & particle size can be made.

Packing with 10 / 50 / 100 kg MS container & custom packing is possible.